

PRODUCT INFORMATION

HRX-610

HRX-610 is acrylic polymer for use on cotton, cotton poly, and other man-made fibers. It is also used to finish paper and straw-hat bodies. HR-202 is non-yellowing and causes little or no shade change on dyed goods.

PHYSICAL CHARACTERISTICS:

Appearance:	White liquid
Solubility:	Completely dispersible
Boiling Point:	212°F
Melting Point:	32°F
Specific Gravity:	1.07
pH:	7.5 – 8.5
Odor:	Ammonia
Ionic Charge:	Anionic
Tg:	14

RECOMMENDATIONS:

HRX-610 can be applied by dipping, spraying, or padding. Most applications require 1-5% O.W.B. Start with a 3 % solution and determine if the hand is stiff enough.

For hat bodies or backcoating, use 20% – 40% in water and apply as normal.

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PARADIGM LABS, Inc.

P.O. BOX 138, PINE GROVE, PA 17963-0138
(570) 345-2600 – FAX (570) 345-2800